

Checklists for Off-line Tests

Description

This Form contains the checklists required for verifying the off-line tests to be conducted on a PV System.

DC System Verification

Below is a checklist for verifying the DC part of a PV System.

Table 1 – Checklist for DC System Verification

| Checklist for DC System Verification | | |
|--|---|--------------|
| DC system – general | | |
| Item to verify | Result / Value | Notes |
| The DC system has been designed, specified and installed to the requirements of IEC 60364 and IEC 62548 | <input type="checkbox"/> Yes <input type="checkbox"/> No | |
| The maximum PV array voltage is suitable for the array location, except residential, (1000 Vdc on buildings, 1500 Vdc otherwise) | <input type="checkbox"/> Yes <input type="checkbox"/> No | |
| The maximum PV array voltage is suitable for residential location should not exceed 600V. | <input type="checkbox"/> Yes <input type="checkbox"/> No | |
| Roof fixings and cable entries are weatherproof (where applicable) | <input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A | |
| The installation of modules, strings, inverters and equipment is according to the drawings | <input type="checkbox"/> Yes <input type="checkbox"/> No | |
| The PV modules do not have cracks and damages | <input type="checkbox"/> Yes <input type="checkbox"/> No | |
| The labelling, interconnection string cables are according to the design. | <input type="checkbox"/> Yes <input type="checkbox"/> No | |
| DC system – Protection against electric shock | | |
| Item to verify | Result / Value | Notes |
| Protective measure provided by extra-low voltage (SELV / PELV) | <input type="checkbox"/> Yes <input type="checkbox"/> No (alternative to the next one) | |
| Protection by use of class II or equivalent insulation adopted on the DC side | <input type="checkbox"/> Yes <input type="checkbox"/> No (alternative to the previous one) | |

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| Checklist for DC System Verification | | |
|--|---|--------------|
| DC system – Protection against the effects of insulation faults | | |
| Item to verify | Result / Value | Notes |
| Galvanic separation in place inside the inverter or on the AC side | <input type="checkbox"/> Yes <input type="checkbox"/> No (informative) | |
| Functional earthing of any DC conductor | <input type="checkbox"/> Yes <input type="checkbox"/> No (Informative) | |
| PV Array Earth Insulation Resistance detection and alarm system is installed – to the requirements of IEC 62548 | <input type="checkbox"/> Yes <input type="checkbox"/> No | |
| PV Array Earth Residual Current Monitoring detection and alarm system is installed – to the requirements of IEC 62548 | <input type="checkbox"/> Yes <input type="checkbox"/> No | |
| DC system – Protection against overcurrent | | |
| Item to verify | Result / Value | Notes |
| For systems without a string overcurrent protective device: IMOD_MAX_OCPR (the module maximum series fuse rating) is greater than the possible reverse current | <input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A | |
| For systems without a string overcurrent protective device: string cables are sized to accommodate the maximum combined fault current from parallel strings | <input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A | |
| For systems with string overcurrent protective device: string overcurrent protective devices are fitted and correctly specified to the requirements of IEC 62548 | <input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A | |
| For systems with array / sub-array overcurrent protective devices: overcurrent protective devices are fitted and correctly specified to the requirements of IEC 62548 | <input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A | |
| For systems where the inverter(s) can produce a DC back-feed into the PV array circuits: any back-feed current is lower than both the module maximum fuse rating and the string cable ampere rating | <input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A | |
| All DC junction boxes (PV generator and PV array boxes) carry a warning label indicating that active parts inside the boxes are fed from a PV array and may still be energized after isolation from the PV | <input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A | |

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| Checklist for DC System Verification | | |
|---|---|--------------|
| inverter and public supply | | |
| Are the IP ratings of outdoor and indoor junction boxes specified? | <input type="checkbox"/> Yes <input type="checkbox"/> No | |
| DC system – Earthing and bonding arrangements | | |
| Item to verify | Result / Value | Notes |
| Where the PV system includes a functional earthing of one of the DC conductors: the functional earth connection has been specified and installed to the requirements of IEC 62548 | <input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A | |
| Where a PV system has a direct connection to earth on the DC side: a functional earth fault interrupter is provided to the requirements of IEC 62548 | <input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A | |
| Array frame bonding arrangements have been specified and installed to the requirements of IEC 62548 | <input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A | |
| Where protective earthing and/or equipotential bonding conductors are installed: they are parallel to, and bundled with the DC cables | <input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A | |
| DC System – Protection against the effects of lightning and overvoltage | | |
| Item to verify | Result / Value | Notes |
| To minimize voltages induced by lightning, the area of all wiring loops has been kept as small as possible | <input type="checkbox"/> Yes <input type="checkbox"/> No | |
| Measures are in place to protect long cables (e.g. screening or the use of SPDs) | <input type="checkbox"/> Yes <input type="checkbox"/> No | |
| Where SPDs are fitted, they have been installed to the requirements of IEC 62548 | <input type="checkbox"/> Yes <input type="checkbox"/> No | |
| DC system – Selection and erection of electrical equipment | | |
| Item to verify | Result / Value | Notes |
| The PV modules are rated for the maximum possible DC system voltage | <input type="checkbox"/> Yes <input type="checkbox"/> No | |

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| Checklist for DC System Verification | | |
|---|---|--|
| All DC components are rated for continuous operation at DC and at the maximum possible DC system voltage and current as defined in IEC 62548 | <input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A | |
| Wiring systems have been selected and erected to withstand the expected external influences such as wind, temperature, UV and solar radiation | <input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A | |
| DC wirings are compliant and tested according to EN 50618 | <input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A | |
| Means of isolation and disconnection have been provided for the PV array strings and PV sub-arrays – to the requirements of IEC 62548 | <input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A | |
| A DC switch disconnector is fitted to the DC side of the inverter to the requirements of IEC 62548 | <input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A | |
| If blocking diodes are fitted, their reverse voltage rating is at least $2 \times V_{oc}$ (STC) of the PV string in which they are fitted (see IEC 62548) | <input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A | |
| Plug and socket connectors mated together are of the same type and have similar specifications, and comply with the requirements of IEC 62548 | <input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A | |
| Result | <input type="checkbox"/> Accepted <input type="checkbox"/> Not Accepted | |

Checklists for Off-line Tests

Labelling Verification

Below is a checklist for the labelling verification of a PV System.

Table 2 – Checklist for Labelling and Identification verification

| Checklist for Labelling and Identification | | |
|---|---|--------------|
| Labelling and identification | | |
| Item to verify | Result / Value | Notes |
| All circuits, protective devices, switches and terminals are suitably labelled following IEC 60364 and IEC 62548 requirements | <input type="checkbox"/> Yes <input type="checkbox"/> No | |
| | | |
| Means of isolation on the AC side are clearly labelled | <input type="checkbox"/> Yes <input type="checkbox"/> No | |
| Dual supply warning labels are fitted at the interconnection point | <input type="checkbox"/> Yes <input type="checkbox"/> No | |
| A single-line wiring diagram is displayed on the site | <input type="checkbox"/> Yes <input type="checkbox"/> No | |
| Installer details are displayed on the site | <input type="checkbox"/> Yes <input type="checkbox"/> No | |
| Shutdown procedures are displayed on the site | <input type="checkbox"/> Yes <input type="checkbox"/> No | |
| Emergency procedures are displayed on the site (where relevant) | <input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A | |
| All signs and labels are suitably affixed and durable | <input type="checkbox"/> Yes <input type="checkbox"/> No | |
| Result | <input type="checkbox"/> Accepted <input type="checkbox"/> Not Accepted | |

Checklists for Off-line Tests

Fire Protection Verification

Below are four checklists for verifying the fire protection of a PV System installed in houses and buildings according to the specified building type.

Table 3 – Checklist for verifying the Fire Protection – all PV Systems

| Checklist for verifying the Fire Protection – all PV Systems | | |
|---|--|-------|
| Fire protection – Verifications common to all PV systems | | |
| Item to verify | Result / Value | Notes |
| A manual emergency system for the disconnection of the PV modules from the internal electric PV System of the building is present and operates in one of the ways indicated | <input type="checkbox"/> DC outside <input type="checkbox"/> AC outside <input type="checkbox"/> Fire-compartment <input type="checkbox"/> No present | |
| When there is a passage of cables from PV modules inside the building before the disconnecter, cables inside the building are placed in trunking with a fire-rated protection of at least one-and half-hour | <input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A | |
| Except for One-and-Two-Family Dwellings, electrical disconnection is operated using a manual call point with all the following characteristics: <ul style="list-style-type: none"> Installed at the height of 1.1 – 1.4 m above floor level in a plain, accessible, well-lit and free-hindrance place. It is located close to external access to be easily operated by personnel or firefighters. Following the NFPA 72 and a proper label indicate that it actuates the disconnection of the PV System. | <input type="checkbox"/> Yes <input type="checkbox"/> No | |
| Each PV array is equipped with an earth fault detector that preferably shuts down the array in case of failure | <input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A | |
| A simplified site plan with the position of PV modules, cables and disconnectors is exposed close to the main energy meter. If a manual call point is present in the building, a further copy of the simplified site plan is exposed on the side. | <input type="checkbox"/> Yes <input type="checkbox"/> No | |
| The area where PV modules, cables and other equipment are located, if accessible, is marked by proper signs. They are also placed in correspondence | <input type="checkbox"/> Yes <input type="checkbox"/> No | |

Checklists for Off-line Tests

| Checklist for verifying the Fire Protection – all PV Systems | | |
|--|---|--|
| <p>of each access door to the PV System. The same signs indicate cables before disconnectors and are placed every 5 meters along the cable. These signs are UV resistant and indicate the DC voltage as the Open Circuit Voltage at STC of the PV array. Their minimum size is 200 ´ 200 mm (w ´ h).</p> | | |
| Result | <input type="checkbox"/> Accepted <input type="checkbox"/> Not Accepted | |

Checklists for Off-line Tests

Table 4 – Checklist for verifying the Fire Protection for BAPV Systems

| Checklist for Fire Protection Verification for BAPV | | |
|---|---|--------------|
| Item to verify | Result / Value | Notes |
| Adoption of one of these measures when the PV system is installed on a rooftop | <input type="checkbox"/> PV modules placed on a roof made of non-combustible material <input type="checkbox"/> Interposition of a non-combustible layer between PV modules and the roof (at least ½ hour fire-rated) <input type="checkbox"/> A new risk assessment is required <input type="checkbox"/> None of the above | |
| PV modules, wirings and other equipment do not cover any possible ventilation systems on the roof, e.g. skylights, smoke extraction systems or chimneys | <input type="checkbox"/> Yes <input type="checkbox"/> No | |
| PV components and wirings are placed at a minimum distance of 1 m (top view) from the perimeter of the ventilation systems and following the manufacturer's prescriptions | <input type="checkbox"/> Yes <input type="checkbox"/> No | |
| PV components and wirings are placed at a minimum distance of 0.5 m (top view) from the perimeter of skylights, chimneys or other openings | <input type="checkbox"/> Yes <input type="checkbox"/> No | |
| Components and equipment installed internally or externally do not obstruct in any way the existing means of egress | <input type="checkbox"/> Yes <input type="checkbox"/> No | |
| Minimum elevation of the PV modules above the roof is 50 mm | <input type="checkbox"/> Yes <input type="checkbox"/> No | |
| Result | <input type="checkbox"/> Accepted <input type="checkbox"/> Not Accepted | |

Checklists for Off-line Tests

Table 5 – Checklist for verifying the Fire Protection for BIPV Systems

| Checklist for Fire Protection Verification for BIPV | | |
|--|---|--------------|
| Item to verify | Result / Value | Notes |
| In case of BIPV is not installed in fire compartmented areas, at least one of these further measures is adopted | <input type="checkbox"/> The manual call point also disconnects or short-circuits PV modules having an open circuit voltage not greater than 120 VDC <input type="checkbox"/> An AFCI to protect the DC side from series arcs following NEC Section 690.11 and UL 1699B is installed <input type="checkbox"/> None of the above | |
| Where applicable, PV modules, wirings, switchboard assemblies and other equipment do not cover any possible ventilation systems on the roof, e.g., skylights, smoke extraction systems or chimneys | <input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A | |
| Where applicable, PV components and wirings are placed at a minimum distance of 1 m (top view) from the perimeter of the ventilation systems and in accordance with the manufacturer's prescriptions | <input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A | |
| Where applicable, PV components and wirings are placed at a minimum distance of 0.5 m (top view) from the perimeter of skylights, chimneys or other openings | <input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A | |
| Where applicable, components and equipment installed internally or externally do not obstruct in any way the existing means of egress | <input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A | |
| Result | <input type="checkbox"/> Accepted <input type="checkbox"/> Not Accepted | |

Checklists for Off-line Tests

Table 6 – Checklist for verifying the Fire Protection in Households

| Checklist for verifying the Fire Protection in Household | | |
|---|---|--------------|
| Special Requirements for Households | | |
| Item to verify | Result / Value | Notes |
| The back sheet, the junction box and the wiring of each PV module are compliant with at least one of these conditions | <input type="checkbox"/> Not reachable without a proper provisional tool (stair, scaffold, etc.) <input type="checkbox"/> Protected with at least IP67 degree (the back of the hand) <input type="checkbox"/> None of the above <input type="checkbox"/> N/A | |
| When the spacing between rows of supporting structures is greater than 0.5 m, the connections are placed on the floor, not higher than 50 mm, without sharp edges and clearly visible. They withstand the weight of a person (100 kg). | <input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A | |
| Module mounting structure (MMS)/Ballasts and their arrangements are clearly visible and without sharp edges MMS | <input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A | |
| <p>Electrical connections between the PV array and combiner boxes or inverters preferably do not interfere with existing passages for people. In the case of passage crossing, the connections are placed on the floor, not higher than 50 mm, without sharp edges and visible.</p> <p>The top of the trunking and the floor surface is matched with sloped surfaces to avoid the step. This trunking withstands the weight of a person (100 kg).</p> | <input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A | |
| Result | <input type="checkbox"/> Accepted <input type="checkbox"/> Not Accepted | |

Checklists for Off-line Tests

PV Array Tests

Below there is the checklist for verifying the tests conducted on PV Arrays.

Table 7 – Checklist for Verification of the PV Array Tests

| Checklist for Verification of the PV Array Tests | | | | | | |
|---|--------------------------------|--|--|--|--|--|
| PV Array number: | | | Sheet number: | | | |
| PV array test report | | | | | | |
| String | String reference | 1 | 2 | 3 | 4 | 5 |
| | PV module | | | | | |
| | Quantity | | | | | |
| Array parameters (as specified) | V_{oc-stc} [V] | | | | | |
| | I_{sc-stc} [A] | | | | | |
| String overcurrent protective device | Type | | | | | |
| | Rating [A] | | | | | |
| | DC rating [V] | | | | | |
| | Capacity [kA] | | | | | |
| String wiring | Type | | | | | |
| | Cross-sect [mm ²] | | | | | |
| String test | Voc [V] | | | | | |
| | Isc [A] | | | | | |
| | Irradiance [W/m ²] | | | | | |
| Polarity check OK | | <input type="checkbox"/> Yes <input type="checkbox"/> No | <input type="checkbox"/> Yes <input type="checkbox"/> No | <input type="checkbox"/> Yes <input type="checkbox"/> No | <input type="checkbox"/> Yes <input type="checkbox"/> No | <input type="checkbox"/> Yes <input type="checkbox"/> No |
| Array insulation resistance | Test voltage [V] | | | | | |
| | Pos – Earth [M Ω] | | | | | |
| | Neg – Earth [M Ω] | | | | | |
| Earth continuity (where fitted) <input type="checkbox"/> N/A | | <input type="checkbox"/> Yes <input type="checkbox"/> No | <input type="checkbox"/> Yes <input type="checkbox"/> No | <input type="checkbox"/> Yes <input type="checkbox"/> No | <input type="checkbox"/> Yes <input type="checkbox"/> No | <input type="checkbox"/> Yes <input type="checkbox"/> No |
| Array isolator | Rating [A] | | | | | |
| | Rating [V] | | | | | |
| | Location | | | | | |
| | Functional check | | | | | |

Checklists for Off-line Tests

| Checklist for Verification of the PV Array Tests | | | | | | |
|--|------------------|---|--|--|--|--|
| Inverter | Manuf. and model | | | | | |
| | Serial number | | | | | |
| | Functioning OK | | | | | |
| Result | | <input type="checkbox"/> Accepted <input type="checkbox"/> Not Accepted | | | | |

An analysis of the measured data shall be made to check the following:

- All checkboxes are checked Y or N/A
- String overcurrent protection devices fit the specific application
- Array isolators fit the specific application
- String wiring fits the specific application
- V_{oc} reading matches the expected value
- The array insulation resistance is higher than the minimum value required

Checklists for Off-line Tests

Final Result of Off-Line Tests

Below is the checklist for the final acceptance (or not) of the off-line tests conducted on the PV System.

Table 8 – Final Result of the Off-line Test

| Off-line Test Final Result | | |
|----------------------------|---|-----------|
| Participants | | |
| Role | Name | Signature |
| Test engineer (mandatory) | | |
| Installer (mandatory) | | |
| Designer (if present) | | |
| Inspector (if present) | | |
| Inspector (if present) | | |
| Inspector (if present) | | |
| Notes | | |
| | | |
| Result | <input type="checkbox"/> Accepted <input type="checkbox"/> Not Accepted | |