

District Cooling Workshop

Wednesday 18/6/2014

Towards Cooperative District Cooling Society

MERITO



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Cleaner Environment*

PRESENTATION ON TSE TREATMENT

JUNE 18TH 2014





COMPANY BACKGROUND

- OVER 55 YEARS EXPERIENCE IN THE WATER INDUSTRY
- PRESENT IN 12 COUNTRIES WORLD WIDE
- GLOBAL HEADQUARTERS IN DUBAI, UAE
- STAFF STRENGTH : 2500 + WORLD WIDE
- 10 YEARS IN QATAR
- FULLY FLEDGED OFFICE : 425 + STAFF
- PLANTS : RO / SEWAGE TREATMENT
(PLANTS AND CHEMICALS)



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TECHNOLOGIES OFFERED FOR DISTRICT COOLING

1) R. O. PLANT

2) PRE TREATMENT

A) 2 STAGE FILTRATION (CONVENTIONAL), OR

B) ULTRAFILTRATION

3) CHEMICAL TREATMENT PROGRAM

4) OPERATION AND MAINTENANCE



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Design Basis:

Source : Either Ground Water/ Sea Water or Treated Sewage Effluent (TSE)

Feed TSE water quality (Typical):

TSS = 5 mg/l TDS = 1,500 mg/l
BOD = 5 mg/l COD = 50 mg/l
Temperature = 22 – 35 C pH = 6.5 – 7.5

Actual TSE water quality at tap off point:

TSS = 7 mg/l TDS = 2,000 mg/l
BOD = 7 mg/l COD = 65 mg/l
Temperature = 22 – 35 C pH = 6 – 8



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Achievable Treated Water Quality:

(Equivalent to Kahramaa Potable water quality):

- 1. pH = 6.5 – 7.5**
- 2. TDS = 100 - 200 mg/l**
- 2. TSS = Negligible**

Applications/ End -use:

- 1. District Cooling make up water
- 2. Toilet Flushing
- 3. Industrial use



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BASIS OF TREATMENT & EQUIPMENT`SELECTION:

- | | |
|---|------------------------|
| 1) Hypochlorite dosing | : Primary disinfection |
| 2) Multimedia Filters | : TSS / BOD removal |
| 3) Activated Carbon Filters | : COD removal |
| 4) Cartridge Filters | : Fine filtration |
| (Or Ultrafiltration skids replacing 2, 3,& 4) | |
| 5) Acid / Antiscalant dosing | : Minimize scaling |
| 6) SBS chemical dosing | : De chlorination |
| 7) Ultraviolet disinfection(UV) | : Disinfection |
| 8) Reverse Osmosis (R.O.) | : TDS removal |
| 9) Caustic dosing | : pH correction |

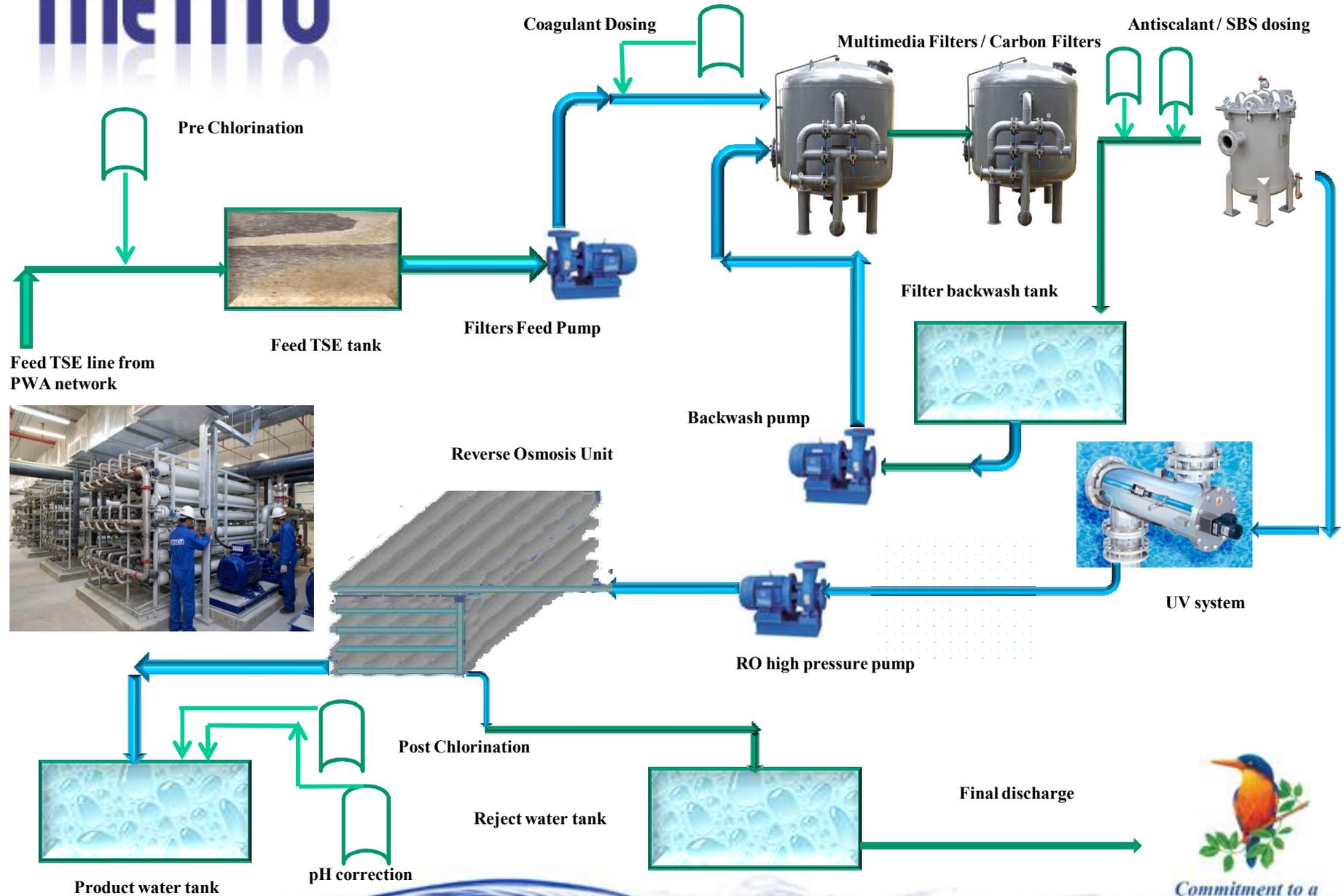


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Schematic Block Diagram



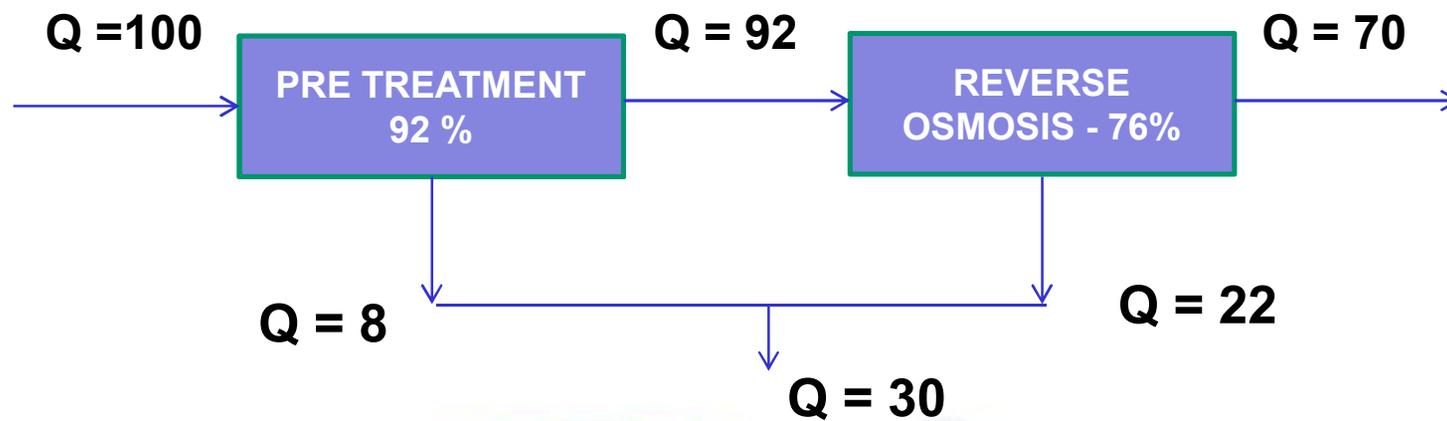


WATER BALANCE

TYPICAL RECOVERIES:

- 1) PRE TREATMENT : 92 %
- 2) R.O. : 76 %

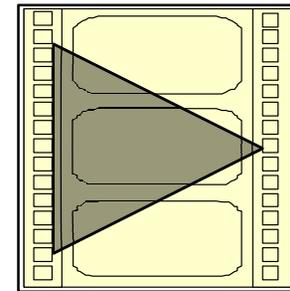
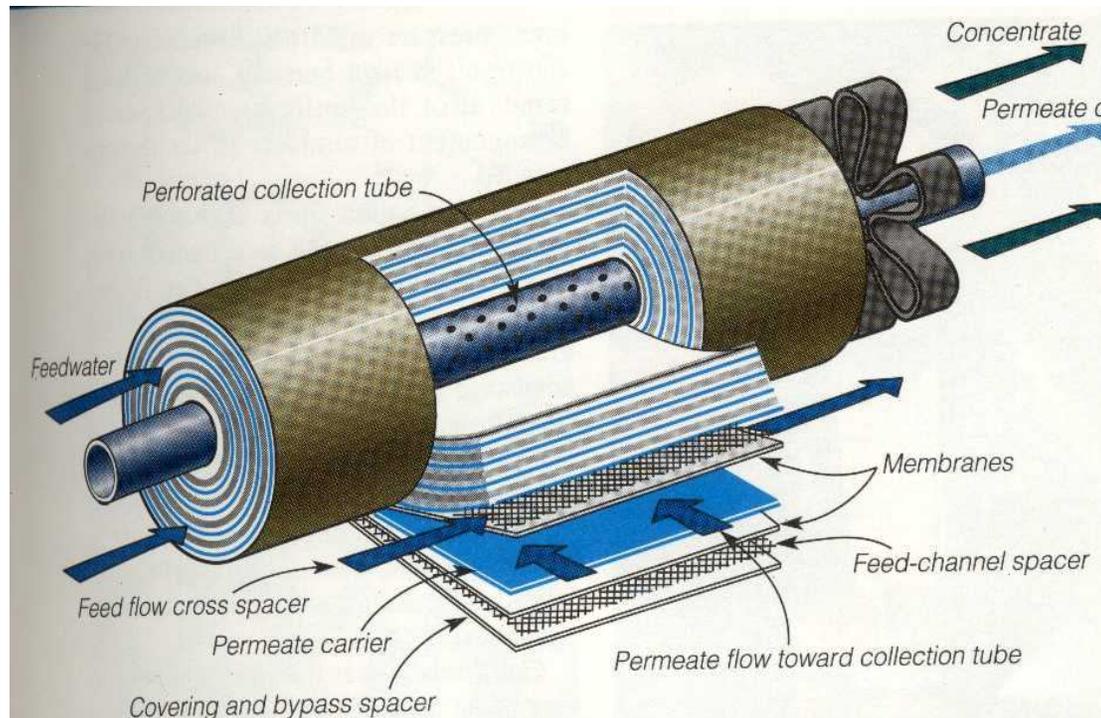
OVERALL RECOVERY : 70 %
BALANCE WASTE WATER : 30%



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Membranes Types

Spiral Wound Design





MATERIAL OF COSNTRUCTION OF EQUIPMENT

- FEED TANK (TSE TANK) - RCC/ GRP
- CENTRIFUGAL PUMPS - SS 316
- FILTERS - GRP / CARBON STEEL
- UF MEMBRANE - PES / PVDF
- RO MEMBRANE - POLY AMIDE
- RO PRESSURE TUBE - GRP
- UF- RO SKIDS - CARBON STEEL
- UV STERILZIER UNIT - SS 316
- CHEMCIAL DOSING TANKS - GRP
- TREATED WATER TANK - RCC/ GRP



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WASTE WATER DETAILS

Sources within the RO plant:

From RO reject / Pre-treatment backwash waste / Membrane cleaning & Flushing / Over flows

Typical quality:

TSS : Less than 50 mg/l

BOD : Less than 50 mg/l

COD : Less than 150 mg/l

TDS : 8,000 – 10,000 mg/l

pH : 6.5 to 7.5

Disposal - Permits from MOE/ Ashghal need to be obtained



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OPERATION & MAINTENANCE:

- 1) MANPOWER
- 2) CHEMICALS
- 3) MEMBRANES
- 4) CONSUMMABLES
- 5) SPARES



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STANDARD KEY REQUIREMENTS

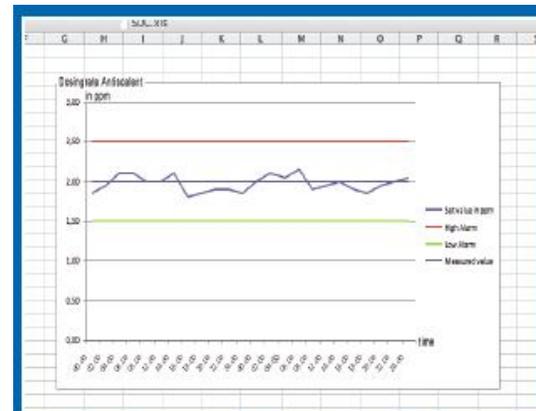
- Compliance with all requirements for equipment defect liability period / warranty maintenance
- High degree of automation to ensure all key parameters are logged and normalisation data is available real-time for RO
- For District Cooling, a full automation offering focussed on Operational Results; Risk Management
- Full support 24/7



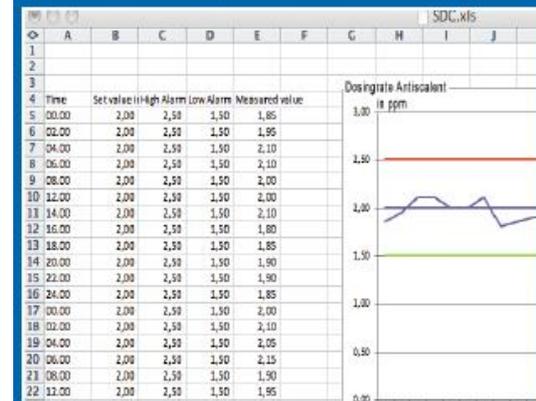


MOL Chemicals Total Membrane Solutions

- Inhibitor Management System
- Normalisation Data
- Data Utilisation
 - Internet Access
 - Graphic Representation
 - Online Sensors
 - Real-Time Data
 - Advance Notices
 - Alarm Messages
 - Trend Graphs
 - Consumption - water/chemical



Registration, graphics and trends



Registration, graphics and trends



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MOL Chemicals Total Cooling Solutions

- Chemistry, Equipment, Software and Communications technology
- **Award-winning technology focussing on corrosion (pitting/general) and biofilm / scale monitoring**
- Web-based summary of account status based on 24/7 monitoring
- **One-click to any device in the field for full view and reconfiguration**
- “Access” and “permissions” options
- **Open System**
- Boilers, Cooling, Closed, RO



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MOL Chemicals Total Cooling Solutions – Data Management

Summary view of all monitored systems

Custom named facilities

Custom 'processes' defined for each facility

Processes

Best Hotel

Cooling Tower - Process Cooling

Last Value	Alarms	Conductivity (Measure) (µS)	Sensor Backup	Conductivity (Measure) (µS)	ORP (Measure) (mV)	Flow Switch (State) ()
8/18/09 5:32:53 PM	○	1218.74		1206.13	-329.27	Flow

Best Hotel 2

Boiler - WM1

Last Value	Alarms	Boiler 1 (Measure) (µS)	Boiler 1 (Minimum) (µS)	Boiler 1 (Maximum) (µS)	Boiler 1 (Average) (µS)	Feedwater Flow (Total) (gal.)
8/18/09 5:32:27 PM	○	3131.75	3019.82	3436.33	3318.16	2102144.75

Wastewater - Plant 1

Last Value	Alarms	Influent pH (pH)	Effluent pH (pH)	Level (gal)	Flow (Total) (gal)	Effluent ORP (mV)
8/18/09 5:32:27 PM	○	5.41	7.31	2416.00	26243.00	-251.60

Critical process data, units & custom names sent from devices, synchronized automatically in VTouch. No lengthy set-up required!

One click and you connect LIVE to your device, regardless of connection type.



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METITO'S R.O. POLISHING FOR DISTRICT COOLING

- ❖ PALM JUMEIRAH , DUBAI (TSE) - 18,000 M3/DAY (2009)
- ❖ EMAAR DOWNTOWN , DUBAI (TSE) - 20,000 M3/DAY (2013)
(UNDER EXECUTION)
- ❖ HOTEL FOUR SEASONS , DOHA (TSE) - 50 M3/DAY (2006)
- ❖ HOTEL ST. REGIS, DOHA (TSE) - 1,700 M3/DAY (2012)
- ❖ PEARL RO , DOHA - 35,000 M3/DAY (2013)
(SEA WATER TO FOR DISTRICT COOLING)



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SAMPLE RO PLANT PHOTOGRAPHS



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Temporary Containerised SWRO Plants – Multi-media Filters



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SWRO – 3000 m³/day



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TSE Polishing RO – 18,000 m³/day



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Ghuzlan Island SWRO – 4 X 1,000 m³/day + 1 X 500 m³/day



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METITO

Thank you

Terima Kasih

Danke

감사합니다

Tashakkur

Salamat



Gracias

Grazie

Dank u

ありがとう

شكرا

Merci



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